

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier**

Product name 1, 4 -DIOXAN  
CAS-No. 123-91-1  
Product code AH1060B, AR1059B, RP1059B

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses Chemical for analysis and production.

**1.3 Details of the supplier of the safety data sheet**

Company RCI LABSCAN LIMITED.  
24 Rama 1 Road, Pathumwan, Bangkok 10330 Thailand  
Telephone number (662) 613-7911-4  
Fax number (662) 613-7915

**1.4 Emergency Telephone Number**

Emergency phone (662) 613-7911-4

**SECTION 2: Hazards identification**

**2.1 Classification of the substance or mixture**

**Classification according to Regulation (EC) No 1272/2008**

Flammable liquids (Category 2), H225  
Eye irritation (Category 2), H319  
Carcinogenicity (Category 2), H351  
Specific target organ toxicity - single exposure (Category 3), H335  
For the full text of the H-Statements mentioned in this Section, see Section 16.

**2.2 Label elements**

**Labelling according Regulation (EC) No 1272/2008**

Pictogram



Signal word

Danger

Hazard statement(s)

H225 Highly flammable liquid and vapour.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.  
H351 Suspected of causing cancer.  
EUH019 May form explosive peroxides.  
EUH066 Repeated exposure may cause skin dryness or cracking.

Precautionary statement(s)

P203 Obtain, read and follow all safety instructions before use.  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 Keep container tightly closed.  
P240 Ground and bond container and receiving equipment.  
P242 Use non-sparking tools.

P243	Take action to prevent static discharges.
P261	Avoid breathing vapours.
P264	Wash hand thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P318	IF exposed or concerned: Get medical advice.
P337 + P317	If eye irritation persists: Get medical help.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

**2.3 Other hazards** None

### SECTION 3: Composition/information on ingredients

#### 3.1 Substances

Synonyms 1, 4-Dioxane, Glycoethylether, 1, 4-Diethylene dioxide, 1, 4-Dioxacyclohexane, Diethylene dioxide, Di(ethylene oxide), Dioxan, Dioxane, Dioxane-1, 4 , Dioxan-1, 4 , p-Dioxan, Tetrahydro-p-dioxin, Tetrahydro-1, 4-dioxin, Dioxyethylene ether, Glycol ethylene ether, Diethylene ether.

CAS-No	EC-No	EC-Index-No	Formula	Molecular Weight	Weight %
123-91-1	204-661-8	603-024-00-5	C <sub>4</sub> H <sub>8</sub> O <sub>2</sub>	88.11 g/mol	<=100

#### Hazardous ingredients according to Regulation (EC) No 1272/2008

Component	Concentration	Classification
<b>1, 4-Dioxan</b>		
CAS-No 123-91-1 EC-No 204-661-8 EC-Index-No 603-024-00-5	<=100%	Flammable liquids (Category 2), H225 Eye irritation (Category 2), H319 Carcinogenicity (Category 2), H351 Specific target organ toxicity - single exposure (Category 3), H335

For the full text of the H-Statements mentioned in this Section, see Section 16

#### 3.2 Stabilized

##### 2, 6-Di-tert-butyl-4-methylphenol

Synonyms Butylhydroxytoluene, Butylated hydroxytoluene, 2, 6-di-tert-butyl-p-cresol, 2, 6-Di-tert-butyl-4-methylphenol, 3, 5-Di-tert-butyl-4-hydroxytoluene, BHT

CAS-No	EC-No	EC-Index-No	Formula	Molecular Weight	Weight %
128-37-0	204-881-4	-	C <sub>15</sub> H <sub>24</sub> O	220.36 g/mol	<0.0025

#### Hazardous ingredients according to Regulation (EC) No 1272/2008

Component	Concentration	Classification
<b>2, 6-Di-tert-butyl-4-methylphenol</b>		
CAS-No 128-37-0 EC-No 204-881-4 EC-Index-No -	<0.0025%	Acute aquatic toxicity (Category 1), H400 Chronic aquatic toxicity (Category 1), H410

For the full text of the H-Statements mentioned in this Section, see Section 16

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Move to fresh air in case of accidental inhalation of vapors. Keep patient warm. In case of shortness of breath, give oxygen. Apply artificial respiration only if patient is not breathing or under medical supervision. No artificial aspiration mouth to mouth or mouth to nose. Use suitable instruments/apparatus.
Skin contact	Remove contaminated clothing and wash affected skin with soap and water. If signs of poisoning appear, treat as for inhalation. Obtain medical attention. Wash contaminated clothing before reuse. Contaminated combustible material, e.g. clothing ignites more readily and burns fiercely.
Eye contact	If the substance has got into the eyes, immediately wash out with plenty of water at least 15 minutes. Obtain medical attention.
Ingestion	Rinse mouth. Do not induce vomiting. Immediately make victim drink water (two glasses at the most) Keep patient warm. In case of shortness of breath, give oxygen. Apply artificial respiration only if patient is not breathing or under medical supervision. No artificial aspiration mouth to mouth or mouth to nose. Use suitable instruments/apparatus. Obtain medical attention. Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in section 2.2 and section 11

### 4.3 Indication of any immediate medical attention and special treatment needed

After swallowing, caution if victim vomits. Risk of aspiration. Keep airways free. Laxative: Sodium Sulfate 1 tablespoon/250 ml of water. Obtain medical attention.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

#### Suitable extinguishing media

Extinguish with carbon dioxide, dry chemical, foam or water spray. In the event of fire, cool tanks with water spray.

### 5.2 Special hazards arising from the substance or mixture

Vapors may form explosive mixture with air at ambient temperature. Flash back possible over considerable distance.

### 5.3 Advice for firefighters

Wear self-contained breathing apparatus and protective suit.

### 5.4 Further information

Standard procedure for chemical fires. Take measures to prevent electrostatic charging. Prevent firefighting water from entering surface water or groundwater.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Evacuate personnel to safe areas. Do not breathe vapors or spray mist. Wear a positive-pressure supplied-air respirator, flame retardant antistatic protective clothing. Shut off leaks if without risk. Keep people away from and upwind of spill/leak.

## 6.2 Environmental precautions

Contain or absorb leaking liquid with sand or earth, consults an expert. Prevent liquid entering sewers, basements and workpits. If substance has entered a water course or sewer or contaminated soil, advise police.

## 6.3 Methods and materials for containment and cleaning up

Spillage: May react with combustible substances creating fire or explosion hazard and formation of toxic fumes. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Soak up with inert absorbent material (e.g. sand, silica gel or chemical absorbent pads). Prevent liquid entering sewers, basements and workpits; vapor may create explosive atmosphere. Transfer to covered steel drums. Dispose of promptly.

## 6.4 Reference to other sections

For disposal see **Section 13**.

# SECTION 7: Handling and storage

## 7.1 Precautions for safe handling

Keep container tightly closed. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only in area provided with appropriate exhaust ventilation. Do not breathe vapors or spray mist. Avoid contact with skin, eyes and clothing. Do not empty into drains.

## 7.2 Conditions for safe storage, including any incompatibilities

Keep tightly closed in a dry, cool and well-ventilated place. Keep away from heat and sources of ignition. Keep out of direct sunlight and away from incompatible materials. Store in original container. Electrical equipment should be protected to the appropriate standard.

## 7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated.

# SECTION 8: Exposure controls/personal protection

## 8.1 Control parameters

## 8.2 Exposure controls

### Appropriate engineering controls

The product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Ventilation hoods and fans required when working with organic solvents or in hot melt applications.

### Individual protection measures (Personal protective equipment, PPE)

#### Eye/face protection

Goggles giving complete protection to eyes.

#### Skin protection

Chemical resistant apron / flame retardant antistatic protective clothing, heavy duty work shoes.

Handle with gloves

- Full contact wears gloves from butyl rubber material.
- Splash contact wears gloves from viton material.

The select protective gloves have to satisfy the specifications of EU Directive 89/686 EEC and standard EN 374 derived from it.

#### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. Required when vapor/aerosols are generated filter A (EN 141 or EN 14387).

#### Environmental exposure controls

Prevent liquid entering sewers, basements and workpits.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Appearance: From	Liquid
: Color	Colorless
Odour	Ether like
Odour Threshold	Not Available
pH	6-8 at 500g/l of water at 20°C
Melting point/range	12 °C
Boiling point/range	101.5 °C at 1013 hPa
Flash point	11 °C (closed cup)
Evaporation rate	Not Available
Flammability (solid, gas)	Not Available
Explosion limits: lower	1.7 % (V)
upper	25.2 % (V)
Vapor Pressure	41 hPa at 20°C
Relative Vapor Density	3.03
Density	1.030 g/ml at 20°C
Water solubility	Soluble at 20°C
Partition coefficient (n-octanol/water)	log Pow: -0.42
Auto-Ignition temperature	375 °C
Decomposition Temperature	Not Available
Viscosity	1.32 mPa.s at 20°C
Explosive properties	Not Explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

Formation of peroxides possible. Incompatible with various plastic, copper compounds.

### 10.2 Chemical stability

Stable under recommended storage conditions.

### 10.3 Possibility of hazardous reactions

Risk of explosion in contact with air (formation of peroxides), lithium aluminium hydride (heat), Raney-nickel (heat), silver perchlorate, triethylaluminium (heat or drying), nitric acid + perchloric acid, Decaborane (impact).

The substance can react dangerously with oxidizing agents, acids, sulfur trioxide.

### 10.4 Conditions to avoid

Heating, risk of explosion during distillation.

### 10.5 Incompatible materials

Hydride, sulfur oxides, perchlorate, triethylaluminium, oxidizing agent, strong acid, air, oxygen, raney-nickel, fire promoting substances.

### 10.6 Hazardous decomposition products

Peroxide, Carbon monoxides, Carbon dioxides (Hazardous decomposition products from under fire condition).

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

LD<sub>50</sub> (oral, rat): 5200 mg/kg

LC<sub>50</sub> (inhalation, rat): 48.5-54.3 mg/l/4 h

LD<sub>50</sub> (dermal, rabbit): 7600 mg/kg

#### Acute oral toxicity

Absorption

Symptoms : dizziness, headache, nausea, vomiting (latency time until onset of section).

Systemic effects: damage to liver and kidneys.

#### Acute inhalation toxicity

Irritation

Symptoms in the respiratory tract: absorption, pulmonary oedema.

#### Skin corrosion/irritation

Danger of skin absorption. drying out effect resulting in rough and chapped skin.

#### Serious eye damage/eye irritation

Irritations to eyes.

#### Respiratory or skin sensitization

In animal experiments; no sensitizing effect.

#### Germ cell mutagenicity

Bacterial mutagenicity; Ames test is negative.

#### Carcinogenicity

The carcinogenic potential requires further clarification.

#### Reproductive toxicity

Not Available

#### Teratogenicity

Not Available

#### Specific target organ toxicity (STOT) - single exposure

May cause respiratory irritation.

#### Specific target organ toxicity (STOT) - repeated exposure

Not Available

#### Aspiration hazard

Not Available

#### Further information

Symptoms :Dizziness, headache, nausea, vomiting.

Absorption may result in damage of liver and kidneys.

## SECTION 12: Ecological information

### 12.1 Toxicity

Toxicity to fish

LC<sub>50</sub> P.promelas: 9850 mg/l /96h.

Toxicity to daphnia  
and other aquatic invertebrates

EC<sub>50</sub> Daphnia magna: 8450 mg/l/24h.

Toxicity to bacteria

EC<sub>50</sub> Ps. Putida: 2700 mg/l/16h.

### 12.2 Persistence and degradability

Biodegradability

<5% /28d. Slightly Biodegradable modified OECD screening test.

**12.3 Bioaccumulative potential**

Partition coefficient (n-octanol/water)

log Pow: -0.42 (experimental)

No bioaccumulation is to be expected (log P o/w &lt;1)

**12.4 Mobility in soil**

Not Available

**12.5 Other adverse effects**

Do not allow to enter waters, waste water or soil.

**SECTION 13: Disposal considerations****13.1 Waste treatment methods****Product**

There are no uniform EC Regulations for the disposal of chemicals or residues. Chemical residues generally count as special waste. The disposal of the latter is regulated in the EC member countries through corresponding law and regulations. We recommend that you contact either the authorities in charge or approved waste disposal companies which will advise you on how to dispose of special waste or burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Observe all federal, state, and local environmental regulations.

**Contaminated packaging**

Disposal in compliance with official regulations. Handle contaminated packaging as hazardous waste in the same way of the substance itself. If not officially specified differently, non-contaminated packaging may be treated like household waste or recycled.

**SECTION 14: Transport information****Land Transport (ADR/RID)**

UN Number	1165
UN proper shipping name	DIOXANE
Transport hazard class(es)	3
Packing group	II
Environmental hazards	No
Special precautions for user	Yes

**Sea transport (IMDG)**

UN Number	1165
UN proper shipping name	DIOXANE
Transport hazard class(es)	3
Packing group	II
Marine pollutant	No
Special precautions for user	Yes
EmS	F-E S-D

**Air transport (IATA)**

UN Number	1165
UN proper shipping name	DIOXANE
Transport hazard class(es)	3
Packing group	II
Environmental hazards	No
Special precautions for user	No

**River transport (AND/ADNR)**

(Not examined)

## SECTION 15: Regulatory information

This safety datasheet complies with the requirements of Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Not Available

### 15.2 Chemical Safety Assessment

For this product a chemical safety assessment was not carried out.

## SECTION 16: Other information

### Full text of H-Statements referred to under sections 2 and 3

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects.
EUH019	May form explosive peroxides.
EUH066	Repeated exposure may cause skin dryness or cracking.

### Recommended restrictions

Take notice of labels and safety data sheets for the working. Chemicals Take necessary action to avoid static electricity discharge.

### Reference

Globally Harmonized System of Classification and Labelling of Chemicals (GHS).

Labelling according to EC Directives 67/548 EEC and Regulation (EC) No 1272/2008.

Transportation information according to Recommendations on the Transport of Dangerous Goods, Model Regulations. Twelfth revised edition. United Nations.

Institute for Occupational Safety and Health of the German Social Accident Insurance in Sankt Augustin/Germany,

Source: IFA for Databases on hazardous substances (GESTIS).

### Further information

Contact to RCI Labscan Limited.

### Revision Date

01/04/2021

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process unless specified in the text.