

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name	CYCLOHEXANONE
CAS-No.	108-94-1
Product code	05S0004

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Chemical for analysis and production.
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1.3 Details of the supplier of the safety data sheet

Company	RCI LABSCAN LIMITED. 24 Rama 1 Road, Pathumwan, Bangkok 10330 Thailand
Telephone number	(662) 613-7911-4
Fax number	(662) 613-7915

1.4 Emergency Telephone Number

Emergency phone	(662) 613-7911-4
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SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Flammable liquids (Category 3), H226
 Acute toxicity, Oral (Category 4), H302
 Acute toxicity, Inhalation (Category 4), H332
 Acute toxicity, Dermal (Category 4), H312
 Skin irritation (Category 2), H315
 Serious eye damage (Category 1), H318
 For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008

Pictogram



Signal word

Danger

Hazard statement(s)

H226	Flammable liquid and vapour.
H302 + H312 + H332	Harmful if swallowed, in contact with skin or if inhaled.
H315	Causes skin irritation.
H318	Causes serious eye damage.

Precautionary statement(s)

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P242	Use non-sparking tools.

P243	Take action to prevent static discharges.
P261	Avoid breathing vapours.
P264	Wash hand thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301 + P317	IF SWALLOWED: Get medical help.
P302 + P352	IF ON SKIN: Wash with plenty water.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P354 + P338	IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P330	Rinse mouth.
P332 + P317	If skin irritation occurs: Get medical help.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P403 + P235	Store in a well-ventilated place. Keep cool.

2.3 Other hazards None

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms Pimelic ketone, Cyclohexyl ketone, Ketoexamethylene.

CAS-No	EC-No	EC-Index-No	Formula	Molecular Weight	Weight %
108-94-1	203-631-1	606-010-00-7	C ₆ H ₁₀ O	98.14 g/mol	<=100

Hazardous ingredients according to Regulation (EC) No 1272/2008

Component	Concentration	Classification
Cyclohexanone		
CAS-No 108-94-1 EC-No 203-631-1 EC-Index-No 606-010-00-7	<=100%	Flammable liquids (Category 3), H226 Acute toxicity, Oral (Category 4), H302 Acute toxicity, Inhalation (Category 4), H332 Acute toxicity, Dermal (Category 4), H312 Skin irritation (Category 2), H315 Serious eye damage (Category 1), H318

For the full text of the H-Statements mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Move to fresh air in case of accidental inhalation of vapors. Keep patient warm. In case of shortness of breath, give oxygen. Apply artificial respiration only if patient is not breathing or under medical supervision. No artificial aspiration mouth to mouth or mouth to nose. Use suitable instruments/apparatus.
Skin contact	Remove contaminated clothing and wash affected skin with soap and water. If signs of poisoning appear, treat as for inhalation. Obtain medical attention. Wash contaminated clothing before reuse. Contaminated combustible material, e.g. clothing ignites more readily and burns fiercely.
Eye contact	If the substance has got into the eyes, immediately wash out with plenty of water at least 15 minutes. Obtain medical attention.

Ingestion Rinse mouth. Do not induce vomiting. Keep patient warm. In case of shortness of breath, give oxygen. Apply artificial respiration only if patient is not breathing or under medical supervision. No artificial aspiration mouth to mouth or mouth to nose. Use suitable instruments/apparatus. Obtain medical attention. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in section 2.2 and section 11

4.3 Indication of any immediate medical attention and special treatment needed

Laxative: Sodium Sulfate 1 tablespoon/250 ml of water.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Extinguish with carbon dioxide, dry chemical or foam. In the event of fire, cool tanks with water spray.

5.2 Special hazards arising from the substance or mixture

Vapors may form explosive mixture with air at ambient temperature. Flash back possible over considerable distance.

5.3 Advice for firefighters

Wear self-contained breathing apparatus and protective suit.

5.4 Further information

Standard procedure for chemical fires. Take measures to prevent electrostatic charging. Prevent firefighting water from entering surface water or groundwater.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Evacuate personnel to safe areas. Do not breathe vapors or spray mist. Wear a positive-pressure supplied-air respirator, flame retardant antistatic protective clothing. Shut off leaks if without risk. Keep people away from and upwind of spill/leak.

6.2 Environmental precautions

Contain or absorb leaking liquid with sand or earth, consults an expert. Prevent liquid entering sewers, basements and workpits. If substance has entered a water course or sewer or contaminated soil, advise police.

6.3 Methods and materials for containment and cleaning up

Spillage: May react with combustible substances creating fire or explosion hazard and formation of toxic fumes. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Soak up with inert absorbent material (e.g. sand, silica gel or chemical absorbent pads). Prevent liquid entering sewers, basements and workpits; vapor may create explosive atmosphere. Transfer to covered steel drums. Dispose of promptly.

6.4 Reference to other sections

For disposal see **Section 13**.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Keep container tightly closed. Take necessary action to avoid static electricity discharge (which might cause

ignition of organic vapors). Use only in area provided with appropriate exhaust ventilation. Do not breathe vapors or spray mist. Avoid contact with skin, eyes and clothing. Do not empty into drains.

7.2 Conditions for safe storage, including any incompatibilities

Keep tightly closed in a dry, cool and well ventilated place. Keep away from heat and sources of ignition. Keep out of direct sunlight and away from incompatible materials. Store in original container. Electrical equipment should be protected to the appropriate standard.

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

8.2 Exposure controls

Appropriate engineering controls

The product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Ventilation hoods and fans required when working with organic solvents or in hot melt applications.

Individual protection measures (Personal protective equipment, PPE)

Eye/face protection

Goggles giving complete protection to eyes.

Skin protection

Chemical resistant apron / flame retardant antistatic protective clothing, heavy duty work shoes.

Handle with gloves

- Full contact wears gloves from butyl rubber material.
- Splash contact wears gloves from viton material.

The select protective gloves have to satisfy the specifications of EU Directive 89/686 EEC and standard EN 374 derived from it.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. Required when vapor/aerosols are generated filter A (EN 141 or EN 14387).

Environmental exposure controls

Prevent liquid entering sewers, basements and workpits.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance: Form	Liquid
: Color	Colorless
Odour	Stinging
Odour Threshold	Not Available
pH	7 at 20 °C
Melting point/range	-31 °C
Boiling point/range	156.6 °C at 1013 hPa
Flash point	43 °C (closed cup)
Evaporation rate	Not Available
Flammability (solid, gas)	Not Available
Explosion limits: lower	1.3 % (V)
upper	9.4% (V)
Vapor Pressure	4.5 hPa at 20°C

Relative Vapor Density	3.4
Density	0.945 g/ml at 20°C
Water solubility	90 g/l at 20°C
Partition coefficient (n-octanol/water)	log Pow: 0.81
Auto-Ignition temperature	430 °C
Decomposition Temperature	Not Available
Viscosity	2.2 mPa.s at 20°C
Explosive properties	Not Explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.

SECTION 10: Stability and reactivity

10.1 Reactivity

Unsuitable working materials: various plastic, rubber.

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

Risk of explosion in contact with: hydrogen peroxide, nitric acid, heat, mineral acids.

The substance can react dangerously with: oxidizing agents.

10.4 Conditions to avoid

Heat, flames and sparks.

10.5 Incompatible materials

Oxidizing agents, nitric acid, hydrogen peroxide (risk of explosion), mineral acid.

10.6 Hazardous decomposition products

Carbon monoxides, Carbon dioxides (Hazardous decomposition products from under fire condition).

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

LC₅₀ (inhalation, rat): >6.2 mg/l/4 h.

LD₅₀ (oral, rat): 1620 mg/kg.

LD₅₀ (dermal, rabbit): 1100 mg/kg.

Acute oral toxicity

Symptoms: gastrointertinal complaints.

Acute inhalation toxicity

In high doses: Irritation symptoms in the respiratory tract.

Skin corrosion/irritation

After long term exposure, degreasing effect on the skin, possibly followed by secondary inflammation.

Serious eye damage/eye irritation

Irritations: risk of corneal clouding.

Respiratory or skin sensitization

Not Available

Germ cell mutagenicity

Bacterial mutagenicity; Ames cell test is negative.

Carcinogenicity

Not Available

Reproductive toxicity

Not Available

Teratogenicity

Not Available

Specific target organ toxicity (STOT) - single exposure

Not Available

Specific target organ toxicity (STOT) - repeated exposure

Not Available

Aspiration hazard

Not Available

Further information

After absorption of large quantities: Headache, dizziness, Nausea, Vomiting, salivation, narcosis, coma.

Toxic effects on the liver and kidneys.

The product should be handled with the care usual when dealing with chemicals.

SECTION 12: Ecological information**12.1 Toxicity**

Toxicity to fish	LC ₅₀ L.idus: 527 mg/l/96h.
Toxicity to daphnia and other aquatic invertebrates	EC ₅₀ Daphnia magna: 800 mg/l /24h.
Toxicity to algae	IC ₅ Sc.quadricauda: 370 mg/l /8d.
Toxicity to bacteria	EC ₅ Ps. Putida: 180 mg/l /16d.

12.2 Persistence and degradability

Biodegradability 87% /14d. Readily Biodegradable.

12.3 Bioaccumulative potential

Partition coefficient (n-octanol/water) log Pow: 0.81 (experimental).
No Bioaccumulation is to be expected (log P o/w <1).

12.4 Mobility in soil

Not Available

12.5 Other adverse effects

Do not allow to enter waters, waste water or soil.

SECTION 13: Disposal considerations**13.1 Waste treatment methods****Product**

There are no uniform EC Regulations for the disposal of chemicals or residues. Chemical residues generally count as special waste. The disposal of the latter is regulated in the EC member countries through corresponding law and regulations. We recommend that you contact either the authorities in charge or approved waste disposal companies which will advise you on how to dispose of special waste or burn in a chemical

incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Observe all federal, state, and local environmental regulations.

Contaminated packaging

Disposal in compliance with official regulations. Handle contaminated packaging as hazardous waste in the same way of the substance itself. If not officially specified differently, non-contaminated packaging may be treated like household waste or recycled.

SECTION 14: Transport information

Land Transport (ADR/RID)

UN Number	1915
UN proper shipping name	CYCLOHEXANONE
Transport hazard class(es)	3
Packing group	III
Environmental hazards	No
Special precautions for user	Yes

Sea transport (IMDG)

UN Number	1915
UN proper shipping name	CYCLOHEXANONE
Transport hazard class(es)	3
Packing group	III
Marine pollutant	No
Special precautions for user	Yes
EmS	F-E S-D

Air transport (IATA)

UN Number	1915
UN proper shipping name	CYCLOHEXANONE
Transport hazard class(es)	3
Packing group	III
Environmental hazards	No
Special precautions for user	No

River transport (AND/ADNR)

(Not examined)

SECTION 15: Regulatory information

This safety datasheet complies with the requirements of Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Not Available

15.2 Chemical Safety Assessment

For this product a chemical safety assessment was not carried out.

SECTION 16: Other information

Full text of H-Statements referred to under sections 2 and 3

H226	Flammable liquid and vapour.
H302 + H312 + H332	Harmful if swallowed, in contact with skin or if inhaled.
H315	Causes skin irritation.

H318 Causes serious eye damage.

Recommended restrictions

Take notice of labels and safety data sheets for the working. Chemicals Take necessary action to avoid static electricity discharge.

Reference

Globally Harmonized System of Classification and Labelling of Chemicals (GHS).

Labelling according to EC Directives 67/548 EEC and Regulation (EC) No 1272/2008.

Transportation information according to Recommendations on the Transport of Dangerous Goods, Model Regulations. Twelfth revised edition. United Nations.

Institute for Occupational Safety and Health of the German Social Accident Insurance in Sankt Augustin/Germany,

Source: IFA for Databases on hazardous substances (GESTIS).

Further information

Contact to RCI Labscan Limited.

Revision Date

01/04/2021

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process unless specified in the text.