

SAFETY DATA SHEET

According to Globally Harmonized System of Classification and Labelling of Chemicals (GHS)
Revision Date Jun 30, 2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name POTASSIUM HYDROXIDE 85%

CAS-No. 1310-58-3 Product code AR1385

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses Chemical for analysis and production.

1.3 Details of the manufacturer of the safety data sheet

Manufacturer RCI LABSCAN LIMITED.

24 Rama 1 Road, Pathumwan, Bangkok 10330 Thailand

Telephone number (662) 613-7911-4 Fax number (662) 613-7915

1.4 Emergency Telephone Number

Emergency phone (662) 613-7911-4

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Corrosive to metals (Category 1), H290 Acute toxicity, oral (Category 4), H302 Skin corrosion (Category 1A), H314

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008

Pictogram





Signal word Danger

Hazard statement(s)

H290 May be corrosive to metals. H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

Precautionary statement(s)

P234 Keep only in original packaging.

P260 Do not breathe dust.

P264 Wash hand thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301 + P317 IF SWALLOWED: Get medical help.

P301 + P330 + P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.

P302 + P361 + P354 IF ON SKIN (or hair): Take off immediately all contaminated clothing.

Immediately rinse with water for several minutes.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

RCI Labscan Limited. Page 1 of 8

SDS-PE-044 / RV.01 / Eff. date 30-06-25

P305 + P354 + P338 IF IN EYES: Immediately rinse with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P316 Get emergency medical help immediately.

P330 Rinse mouth.

P390 Absorb spillage to prevent material damage.

2.3 Other hazards None

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms Caustic potash, Potash hydrate, Potassium hydrate.

CAS-No EC-No EC-Index-No Formula Molecular Weight Weight % 1310-58-3 215-181-3 019-002-00-8 KOH 56.11 g/mol <=100

Hazardous ingredients according to Regulation (EC) No 1272/2008

Component	Concentration	Classification
Potassium hydroxide 85%		
CAS-No 1310-58-3	<=100%	Corrosive to metals (Category 1), H290
EC-No 215-181-3		Acute toxicity, oral (Category 4), H302
EC-Index-No 019-002-00-8		Skin corrosion (Category 1A), H314

For the full text of the H-Statements mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Inhalation Move to fresh air in case of accidental inhalation of dust. Keep patient warm. In case of

shortness of breath, give oxygen. Apply artificial respiration only if patient is not breathing or under medical supervision. No artificial aspiration mouth to mouth or mouth to nose.

Use suitable instruments/apparatus.

Skin contact Remove contaminated clothing and wash affected skin with soap and water. Dab with

polyethylene glycol 400. Obtain medical attention.

15 minutes. Obtain medical attention.

Ingestion Rinse mouth. After swallowing make victim drink water (two glasses at the most), call in

physician. Do not attempt to neutralize.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in section 2.2 and section 11

4.3 Indication of any immediate medical attention and special treatment needed

Not Available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

In adaption to materials stored in the immediate neighborhood.

RCI Labscan Limited. Page 2 of 8

5.2 Special hazards arising from the substance or mixture

Non-combustible. Ambient fire may liberate hazardous vapors. The following may develop in event of fire: potassium oxide.

5.3 Advice for firefighters

Do not stay in dangerous zone without self-contained breathing apparatus. In order to avoid contact with skin, keep a safety distance and wear suitable protective clothing.

5.4 Further information

Contain escaping vapors with water. Prevent fire-fighting water from entering surface water or ground water.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Avoid generation of dusts; do not inhale dusts. Avoid substance contact. Ensure adequate ventilation. Evacuate personnel to safe areas. For personal protective equipment see **Section 8**.

6.2 Environmental precautions

Do not allow to enter drinking water and sewerage system.

6.3 Methods and materials for containment and cleaning up

Carefully sweep up, gather and remove. Avoid generation of dusts. Keep in suitable, closed containers for disposal. Clean up affected area.

6.4 Reference to other sections

For disposal see Section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Provision of good ventilation in the working area. Do not leave container open. Avoid spillage. Avoid rising dust.

7.2 Conditions for safe storage, including any incompatibilities

Keep tightly closed in a dry, cool and well-ventilated place. Keep out of direct sunlight and away from heat, water, moisture and incompatible materials.

Storage class 8B; Non-combustible, corrosive hazardous materials.

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Derived No Effect Level (DNEL)

Application AreaHealth EffectsExposureValueWorkerLong-term Local effectsInhalation1 mg/m³ConsumerLong-term Local effectsInhalation1 mg/m³

Predicted No Effect Concentration (PNEC)

Compartment Value

Not Available

RCI Labscan Limited. Page 3 of 8

8.2 Exposure controls

Appropriate engineering controls

The product should only be used in ventilation hoods and fans.

Individual protection measures (Personal protective equipment, PPE)

Eye/face protection

Goggles giving complete protection to eyes.

Skin protection

Chemical resistant apron / corrosive protective clothing, heavy duty work shoes.

Handle with gloves

- Full contact wears gloves from nitrile rubber material.
- Splash contact wears gloves from nitrile rubber material.

The select protective gloves have to satisfy the specifications of EU Directive 89/686 EEC and standard EN 374 derived from it.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. Required when dusts are generated filter P2 (EN 143) or use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Environmental exposure controls

Prevent liquid entering sewers, basements and workpits.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical State Solid
Color Colorless
Odour Odorless
Odour Threshold Not Available

pH \sim 14 at 56 g/l H₂O at 20°C

Melting point/range 360 °C

Boiling point/range 1320 °C at 1013 hPa

Flash point

Evaporation rate

Flammability (solid, gas)

Explosion limits: lower

upper

Vapor Pressure

Not Available

Not Available

Not Available

Not Available

Relative Vapor Density Not Available Density 2.04 g/cm³ at 20°C Bulk density: Not Available 1,130 g/l at 20°C Water solubility Partition coefficient (n-octanol/water) Not Available Auto-Ignition temperature Not Available Not Available **Decomposition Temperature** Viscosity Not Available Explosive properties Not Explosive

Oxidizing properties The substance or mixture is not classified as oxidizing.

SECTION 10: Stability and reactivity

10.1 Reactivity

Hygroscopic, exothermic dissolution process with water.

RCI Labscan Limited. Page 4 of 8

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

Risk of explosion in contact with fluorine, aluminium hexachloroplatinate/heat, bromoform + crown ether, but-2-ene-1,4-diol (heat), calcium powder, calcium carbide/chlorine, chlorine dioxide, cyanogen azide, 1,2-dichloroethene, magnesium, sodium azide + benzoyl chloride, nitrobenzene, nitroethane, nitromethane, nitroparaffines, N-nitrosomethylurea, phosphorus, nitrogen trichloride, tetrahydrofurane (peroxide containing), 2,4,6-trinitrotoluene, zinc, tin.

The substance can react dangerously with acids, water, hydrogen peroxide, acetonitrile, acrolein, aldehydes, aluminium carbide, ammonium salts/ammonia, chloroform/methanol, cyclopentadiene, acetic acid, germanium, halogenated hydrocarbons, iodine pentafluoride, potassium peroxodisulphate, cresols, maleic anhydride, nitrophenol, phosphorus trioxide, hydrogen sulphide, tetrafluoropropanol, trichloroethene, vinyl acetate, sugars (reducing).

10.4 Conditions to avoid

Exposure to moisture.

10.5 Incompatible materials

For incompatible material see Section 10.3.

10.6 Hazardous decomposition products

Potassium oxides (Hazardous decomposition products from under fire condition).

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

LD₅₀ (oral, rat): 333 mg/kg.

Skin corrosion/irritation

Burns

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Sensitization test (guinea pig) is negative.

Germ cell mutagenicity

Bacterial mutagenicity (Escherichia coli) is negative.

Carcinogenicity

Not Available

Reproductive toxicity

Not Available

Specific target organ toxicity (STOT) - single exposure

Not Available

Specific target organ toxicity (STOT) - repeated exposure

Not Available

Aspiration hazard

Not Available

RCI Labscan Limited. Page 5 of 8

Further information

Systemic effects: Collapse, death.

The product should be handled with the care usual when dealing with chemicals.

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish LC₅₀; Gambusia affinis: 80mg/l /24h.

12.2 Persistence and degradability

Biodegradability Method for the determination of biodegradability is not applicable to

inorganic substance.

12.3 Bioaccumulative potential

Partition coefficient (n-octanol/water) Not Available

12.4 Mobility in soil

Not Available

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Harmful effect on aquatic organisms. Toxic effect on fish and plankton. Harmful effect due to pH shift.

Forms corrosive mixtures with water even if diluted.

Does not cause biological oxygen deficit.

Neutralization possible in waste water treatment plants.

Do not allow to enter waters, waste water or soil.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

There are no uniform EC Regulations for the disposal of chemicals or residues. Chemical residues generally count as special waste. The disposal of the latter is regulated in the EC member countries through corresponding law and regulations. We recommend that you contact either the authorities in charge or approved waste disposal companies which will advise you on how to dispose of special waste or burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Observe all federal, state, and local environmental regulations.

Contaminated packaging

Disposal in compliance with official regulations. Handle contaminated packaging as hazardous waste in the same way of the substance itself. If not officially specified differently, non-contaminated packaging may be treated like household waste or recycled.

SECTION 14: Transport information

Land Transport (ADR/RID)

UN Number 1813

UN proper shipping name POTASSIUM HYDROXIDE, SOLID

Transport hazard class(es) 8
Packing group II
Environmental hazards No
Special precautions for user Yes

RCI Labscan Limited. Page 6 of 8

Sea transport (IMDG)

UN Number 1813

UN proper shipping name POTASSIUM HYDROXIDE, SOLID

Transport hazard class(es) 8
Packing group II
Marine pollutant No
Special precautions for user Yes
EmS F-A S-B

Air transport (IATA)

UN Number 1813

UN proper shipping name POTASSIUM HYDROXIDE, SOLID

Transport hazard class(es) 8
Packing group II
Environmental hazards No
Special precautions for user No

River transport (AND/ADNR)

(Not examined)

SECTION 15: Regulatory information

This safety datasheet complies with the requirements of Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Not Available

15.2 Chemical Safety Assessment

For this product a chemical safety assessment was not carried out.

SECTION 16: Other information

Recommended restrictions

Take notice of labels and safety data sheets for the working.

Reference

Globally Harmonized System of Classification and Labelling of Chemicals (GHS).

Labelling according to EC Directives 67/548 EEC and Regulation (EC) No 1272/2008.

Transportation information according to Recommendations on the Transport of Dangerous Goods, Model Regulations. Twelfth revised edition. United Nations.

Institute for Occupational Safety and Health of the German Social Accident Insurance in Sankt Augustin/Germany, Source: IFA for Databases on hazardous substances (GESTIS).

Further information

Contact to RCI Labscan Limited.

Revision Date

30/06/2025

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process unless specified in the text.

RCI Labscan Limited. Page 7 of 8