

SAFETY DATA SHEET

According to Globally Harmonized System of Classification and Labelling of Chemicals (GHS)
Revision Date Nov 14, 2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name TRICHLOROETHYLENE

CAS-No. 79-01-6

Product code AR1205, GP1205, LC1205, RP1205

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses Chemical for analysis and production.

1.3 Details of the manufacturer of the safety data sheet

Manufacturer RCI LABSCAN LIMITED.

24 Rama 1 Road, Pathumwan, Bangkok 10330 Thailand

Telephone number (662) 613-7911-4 Fax number (662) 613-7915

1.4 Emergency Telephone Number

Emergency phone (662) 613-7911-4

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Skin irritation (Category 2), H315 Eye irritation (Category 2), H319 Skin sensitization (Category 1), H317 Germ cell mutagenicity (Category 2), H341

Carcinogenicity (Category 1B), H350

Specific target organ toxicity - single exposure (Category 3), Central nervous system, H336

Chronic aquatic toxicity (Category 3), H412

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008

Pictogram





Signal word Da

Danger

Hazard statement(s)

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H336 May cause drowsiness or dizziness.
 H341 Suspected of causing genetic defects.

H350 May cause cancer.

H412 Harmful to aquatic life with long lasting effects.

Precautionary statement(s)

P203 Obtain, read and follow all safety instructions before use.

P261 Avoid breathing fume/gas/mist/vapours/spray.

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P264 + P265	Wash hands thoroughly after handling. Do not touch eyes.	
P273	Avoid release to the environment.	
P280	Wear protective gloves/protective clothing/eye protection/face protection.	
P302 + P352	IF ON SKIN: Wash with plenty water.	
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.	
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact	
	lenses, if present and easy to do. Continue rinsing.	
P318	IF exposed or concerned: Get medical advice.	
P333 + P317	If skin irritation or rash occurs: Get medical help.	
P337 + P317	If eye irritation persists: Get medical help.	

2.3 Other hazards None

SECTION 3: Composition/information on ingredients

3.1 Substances

P362 + P364

Synonyms Acetylene trichloride, 1-Chloro-2, 2-dichloroethylene, 1, 1-Dichloro-2-chloroethylene,

Ethylene trichloride, 1, 1, 2-Trichloroethylene, 1, 2, 2-Trichloroethylene, TCE.

Take off contaminated clothing and wash it before reuse.

CAS-No EC-No EC-Index-No Formula Molecular Weight Weight % 79-01-6 201-167-4 602-027-00-9 Cl₂CCHCl 131.79 g/mol <=100

Hazardous ingredients according to Regulation (EC) No 1272/2008

Component	Concentration	Classification
Trichloroethylene		
CAS-No 79-01-6	<=100 %	Skin irritation (Category 2), H315
EC-No 201-167-4		Eye irritation (Category 2), H319
EC-Index-No 602-027-00-9		Skin sensitization (Category 1), H317
		Germ cell mutagenicity (Category 2), H341
		Carcinogenicity (Category 1B), H350
		Specific target organ toxicity - single exposure (Category
		3), Central nervous system, H336
		Chronic aquatic toxicity (Category 3), H412

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Move to fresh air in case of accidental inhalation of vapors. Keep patient warm. In case of shortness of breath, give oxygen. Apply artificial respiration only if patient is not breathing
	or under medical supervision. No artificial aspiration mouth to mouth or mouth to nose.
	Use suitable instruments/apparatus.
Skin contact	Remove contaminated clothing and wash affected skin with soap and water. If signs of
	poisoning appear, treat as for inhalation Obtain medical attention. Wash contaminated
	clothing before reuse. Contaminated combustible material, e.g. clothing ignites more
	readily and burns fiercely.
Eye contact	If the substance has got into the eyes, immediately wash out with plenty of water at least
	15 minutes. Obtain medical attention.
Ingestion	Rinse mouth. Do not induce vomiting. Keep patient warm. In case of shortness of breath,
	give oxygen. Apply artificial respiration only if patient is not breathing or under medical

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supervision. No artificial aspiration mouth to mouth or mouth to nose. Use suitable instruments/apparatus. Obtain medical attention. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in section 2.2 and section 11

4.3 Indication of any immediate medical attention and special treatment needed

Laxative: Sodium sulfate 1 tablespoon/ 250ml of water. Activate charcoal 20 - 40 g in 10% slurry. Risk of aspiration. Pulmonary failure possible.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

In adaption to materials stored in the immediate neighborhood.

5.2 Special hazards arising from the substance or mixture

Non-combustible. Vapors heavier than air. Ambient fire may liberate hazardous vapors. The following may develop in event of fire: Hydrochloric acid, phosgene.

5.3 Advice for firefighters

Do not stay in dangerous zone without self-contained breathing apparatus. In order to avoid contact with skin. Keep a safety distance and wear suitable protective clothing.

5.4 Further information

Contain escaping vapors with water. Prevent fire-fighting water from entering surface water or ground water.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Evacuate personnel to safe areas. Do not breathe vapors or spray mist. Wear a positive-pressure supplied-air respirator, flame retardant antistatic protective clothing. Shut off leaks if without risk. Keep people away from and upwind of spill/leak.

6.2 Environmental precautions

Contain or absorb leaking liquid with sand or earth, consults an expert. Prevent liquid entering sewers, basements and workpits. If substance has entered a water course or sewer or contaminated soil, advise police.

6.3 Methods and materials for containment and cleaning up

Spillage: May react with combustible substances creating fire or explosion hazard and formation of toxic fumes. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Soak up with inert absorbent material (e.g. sand, silica gel or chemical absorbent pads). Prevent liquid entering sewers, basements and workpits; vapor may create explosive atmosphere. Transfer to covered steel drums. Dispose of promptly.

6.4 Reference to other sections

For disposal see **Section 13**.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Work under hood. Avoid generation of vapors/aerosols. Keep container tightly closed. Use only in area provided with appropriate exhaust ventilation. Do not breathe vapors or spray mist. Do not inhale substance. Avoid contact

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with skin, eyes and clothing. Do not empty into drains.

7.2 Conditions for safe storage, including any incompatibilities

Keep tightly closed in a dry, cool and well-ventilated place. Keep away from heat and sources of ignition. Keep out of direct sunlight and away from incompatible materials. Store in original container. Electrical equipment should be protected to the appropriate standard.

Storage class 6.1D (TRGS 510); Non-combustible substances of acute toxicity, category 3/ hazardous substances that are toxic or produce chronic effects.

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Derived No Effect Level (DNEL)

Application Area	Health Effects	Exposure	Value
Worker	Acute Local effects	Inhalation	164.1 mg/m³
Worker	Acute Systemic effects	Inhalation	164.1 mg/m³
Worker	Long-term Systemic effects	Inhalation	54.7 mg/m³
Worker	Long-term Systemic effects	Skin contact	7.8 mg/kg Body weight

Predicted No Effect Concentration (PNEC)

Compartment	Value	
Aquatic intermittent release	0.208 mg/l	
Fresh water	0.115 mg/l	
Fresh water sediment	2.04 mg/kg	
Marine sediment	0.204 mg/kg	
Marine water	0.0115 mg/l	
Sewage treatment plant	2.6 mg/l	
Soil	0.344 mg/kg	

8.2 Exposure controls

Appropriate engineering controls

The product should only be used in ventilation hoods and fans.

Individual protection measures (Personal protective equipment, PPE) Eye/face protection

Goggles giving complete protection to eyes.

Skin protection

Chemical resistant apron / flame retardant antistatic protective clothing, heavy duty work shoes. Handle with gloves

- Full contact wears gloves from viton material.
- Splash contact wears gloves from nitrile rubber material.

The select protective gloves have to satisfy the specifications of EU Directive 89/686 EEC and standard EN 374 derived from it.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. Required when vapor/aerosols are generated filter A (EN 141 or EN 14387).

Environmental exposure controls

Prevent liquid entering sewers, basements and workpits.

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical State Liquid
Color Colorless
Odour Characteristic
Odour Threshold Not Available
pH Not Available
Melting point/range -86 °C

Boiling point/range 87 °C at 1013 hPa
Flash point Not Available
Evaporation rate Not Available
Flammability (solid, gas) Not Available
Explosion limits: lower 7.9 % (V)
upper > 99 % (V)
Vapor Pressure 77 hPa at 20°C

Vapor Pressure 77 hP.
Relative Vapor Density 4.53

Density 1.460 g/ml at 20°C
Water solubility 1.28 g/l at 25°C
Partition coefficient (n-octanol/water) log Pow: 2.29
Auto-Ignition temperature 410 °C
Decomposition Temperature Not Available
Viscosity 0.55 mPa.s at 25°C
Explosive properties Not Explosive

Oxidizing properties The substance or mixture is not classified as oxidizing.

SECTION 10: Stability and reactivity

10.1 Reactivity

Heat sensitive/decomposition, sensitive to light, sensitive to air.

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

Risk of explosion in contact with alkali metals, sodium hydroxide, strong oxidizing agents, alkali hydroxide, aluminium, potassium hydroxide, sodium amide, penta boranes, nitrogen oxides.

The substance can react dangerously with alkali lyes, aluminium chloride, 1,4-butanediol, epoxy compounds alkaline earth metals, potassium nitrate, perchloric acid, oxygen/liquid, water / pressure / heat.

10.4 Conditions to avoid

Strong heating.

10.5 Incompatible materials

Alkali metals, alkali earth metals, metals in powder form, alkali hydroxides, alkali amides, perchloric acid, nitrogen oxides, light metals, aluminium chloride, strong oxidizing agents. Unsuitable working materials: various plastic, rubber.

10.6 Hazardous decomposition products

Hydrochloric acid and phosgene. (Hazardous decomposition products from under fire condition).

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

 LC_{50} (inhalation, rat): 43.84 mg/l/4h

LD₅₀ (oral, rat): 4920 mg/kg

LD₅₀ (dermal, rabbit): >29000 mg/kg LD_{LO} (oral, human): 7000 mg/kg

Skin corrosion/irritation

Irritation. Degreasing effect on the skin, possibly followed by secondary inflammation.

Serious eye damage/eye irritation

Irritations.

Respiratory or skin sensitization

May cause an allergic skin reaction.

Germ cell mutagenicity

Suspected of causing genetic defects.

Carcinogenicity

May cause cancer. Should be regarded as if it is carcinogenic to man.

Reproductive toxicity

Not Available

Specific target organ toxicity (STOT) - single exposure

May cause drowsiness or dizziness.

Specific target organ toxicity (STOT) - repeated exposure

Not Available

Aspiration hazard

Not Available

Further information

After accidental swallowing the substance may pose a risk of aspiration. Passage into the lung (vomiting) can result in a condition resembling pneumonia (chemical pneumonitis).

After absorption: Headache, dizziness, cardiac dysrhythmia, nausea, agitation, spasms, inebriation, narcosis. After long term exposure to the chemical: Toxic effect on central nervous system. Damage liver and kidneys. The product should be handled with the care usual when dealing with chemicals.

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish LC₅₀ P.promelas: 41 mg/l/96h Toxicity to daphnia EC₅₀ Daphnia magna: 18 mg/l/48h

and other aquatic invertebrates

Toxicity to algae IC_{50} Selenastrum capricornutum: 175 mg/l/96h Toxicity to bacteria EC_{50} Photobacterium phosphoreum: 975 mg/l/5min

12.2 Persistence and degradability

Biodegradability 19% /28d, not readily biodegradable.

12.3 Bioaccumulative potential

Partition coefficient (n-octanol/water) log Pow: 2.29

No appreciable bioaccumulation potential is to be expected

(log Po/w 1-3)

12.4 Mobility in soil

Not Available

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Toxic for aquatic organisms. May cause long term adverse effects in the aquatic environment. Do not allow to enter waters, waste water or soil.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

There are no uniform EC Regulations for the disposal of chemicals or residues. Chemical residues generally count as special waste. The disposal of the latter is regulated in the EC member countries through corresponding law and regulations. We recommend that you contact either the authorities in charge or approved waste disposal companies which will advise you on how to dispose of special waste or burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Observe all federal, state, and local environmental regulations.

Contaminated packaging

Disposal in compliance with official regulations. Handle contaminated packaging as hazardous waste in the same way of the substance itself. If not officially specified differently, non-contaminated packaging may be treated like household waste or recycled.

SECTION 14: Transport information

Land Transport (ADR/RID)

UN Number 1710

UN proper shipping name TRICHLOROETHYLENE

Transport hazard class(es) 6.1
Packing group III
Environmental hazards No
Special precautions for user Yes

Sea transport (IMDG)

UN Number 1710

UN proper shipping name TRICHLOROETHYLENE

Transport hazard class(es) 6.1
Packing group III
Marine pollutant No
Special precautions for user Yes
EmS F-A S-A

Air transport (IATA)

UN Number 1710

UN proper shipping name TRICHLOROETHYLENE

Transport hazard class(es) 6.1
Packing group III

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Environmental hazards No Special precautions for user No

River transport (AND/ADNR)

(Not examined)

SECTION 15: Regulatory information

This safety datasheet complies with the requirements of Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Not Available

15.2 Chemical Safety Assessment

For this product a chemical safety assessment was not carried out.

SECTION 16: Other information

Recommended restrictions

Take notice of labels and safety data sheets for the working.

Reference

Globally Harmonized System of Classification and Labelling of Chemicals (GHS).

Labelling according to EC Directives 67/548 EEC and Regulation (EC) No 1272/2008.

Transportation information according to Recommendations on the Transport of Dangerous Goods, Model Regulations. Twelfth revised edition. United Nations.

Institute for Occupational Safety and Health of the German Social Accident Insurance in Sankt Augustin/Germany, Source: IFA for Databases on hazardous substances (GESTIS).

Further information

Contact to RCI Labscan Limited.

Revision Date

14/11/2025

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process unless specified in the text.

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