

## Dimethylformamide, GC-HS Plus for Headspace GC Analysis

HCON(CH <sub>3</sub> ) <sub>2</sub>	FW. 73.10	Density 1 L = 0.949 Kg.
CAS-No.	68-12-2	Melting Point - 61 °C
Code	HS1514	Boiling Point 153 °C

### Specifications

Assay (by GC.)	99.90% min.
Appearance	Clear, colorless liquid
Color (APHA)	10 max.
Water (by Coulometry)	0.03% max.
Acidity (mEq./g.)	0.0005 max.
Alkalinity (mEq./g.)	0.0002 max.
Residue on Evaporation	0.0003% max.
Formic Acid and Acetic Acid	Not detected
UV cutoff wavelength	190-269 nm
UV Transmission Levels (%T)	
320 nm	95% min.
300 nm	85% min.
275 nm	55% min.
270 nm	20% min.
Residual solvent (GC/HS) according to ICH	
Class 1 Solvents	0.5 ppm max.
Benzene	Absence of peak
Class 2 and Class 3 Solvents :	
Acetone	1 ppm max.
Acetonitrile	0.5 ppm max.
n-Butanol	1 ppm max.
Butyl Acetate	1 ppm max.
tert-Butyl Methyl Ether	1 ppm max.
Cyclohexane	1 ppm max.
Dichloromethane	0.5 ppm max.
1,4-Dioxane	0.5 ppm max.
Ethanol	1 ppm max.
Ethyl Acetate	1 ppm max.
Ethylbenzene	1 ppm max.
n-Heptane	1 ppm max.
n-Hexane	0.5 ppm max.
Isopropyl Acetate	1 ppm max.
Methanol	1 ppm max.
Methylcyclohexane	1 ppm max.
2-Propanol	1 ppm max.
n-Propanol	1 ppm max.
Pyridine	1 ppm max.
Tetrahydrofuran	0.5 ppm max.
Toluene	1 ppm max.
o-Xylene	1 ppm max.
m-Xylene	1 ppm max.
p-Xylene	1 ppm max.
Other Class 2 Solvents	5 ppm max.
Other Class 3 Solvents	25 ppm max.

Suitable as solvent for the analysis of residual solvent of ICH classes 1,2 and 3 according to Ph Eur and USP.

Product passed through 0.2 micron final filter.

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